

RAVAX PRIMER HB

RAVAX PRIMER HB is an effective anti-rust primer based on chlorinated rubber, red lead and red iron oxide, drying by evaporation solvents.

It has the following advantages;

1. Excellent rust-preventing property
2. Excellent application workability
3. Excellent adhesion property
4. Excellent resistance to sea water and fresh water, and chemicals
5. Fast dry

TECHNICAL DATA

Type	:	Chlorinated rubber anti-rust primer, high-build				
Recommended Use	:	As a rust-preventing primer of chlorinated rubber system for steel structures, plants, bridges, oil storage tanks exterior, etc...				
Colour	:	Red brown				
Flash Point	:	26 °C				
Volume Solid	:	43 ±2%				
Coverage (Theoretical)	:	10.6 – 5.3	m ² /L	;	130 – 260	g/m ²
Wet Film Thickness	:	3.8 – 7.5	mils.	;	94 – 187	µm
Dry Film Thickness	:	1.6 – 3.2	mils.	;	40 – 80	µm
Drying Time (at D.F.T. 80µm)	:	Temperature	5°C	10°C	20°C	30°C
		Surface Dry	1.5 hrs.	1.2 hrs.	1 hr.	0.5 hr.
		Hard Dry	12hrs.	9 hrs.	7 hrs.	6 hrs.
Painting Interval (at D.F.T. 80µm)	:	Min.	18 hrs.	13 hrs.	9 hrs.	7 hrs.
		Max.	-	-	-	-
Thinner	:	RAVAX THINNER				
Method of Application	:	Airless spray, Brush, Roller				
Condition for Application	:	Temperature	:	Min. 0 °C		
		Humidity	:	Max. 85% R.H.		
		For Airless spray ;				
		Tip No.	:	Graco 721, 723		
		Paint output pressure	:	11.7 – 17.7 MPa (g)		
		Viscosity	:	120 sec. (Ford Cup No.4)		
		Thinning	:	0 – 5 % by volume		
Preferable Preceding Coats	:	EPICON ZINC RICH PRIMER, NZ PRIMER, WELBOND, CERABOND, EVABOND, etc...				
Preferable Subsequent Coats	:	RAVAX FINISH				
Packaging	:	One pack product				